

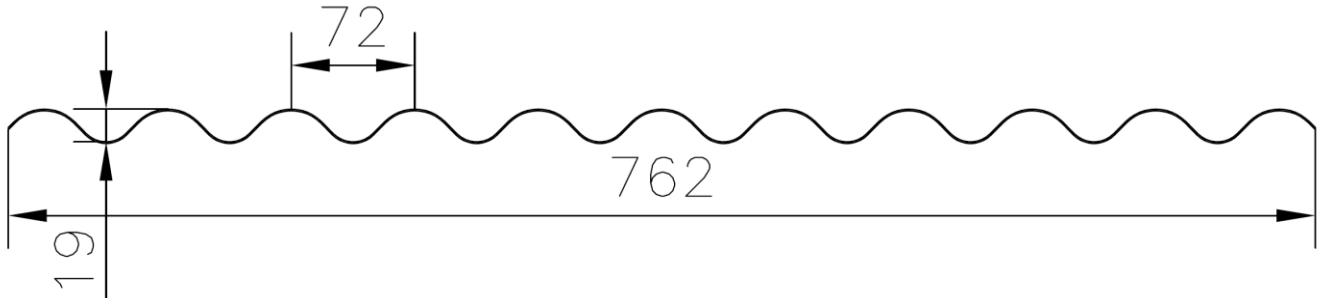
PALRUF® Technical Guide

Profile: PALRUF® 3"



12/06/2014

Profile Drawing



Profile Dimensions

Profile (mm)	Thickness (mm)	Length (m)	Overall width (mm)	Cover Width (mm)	Side-Lap (%)
72/19	0.8-1.3	1.5 - 11.8	762	720	5.5

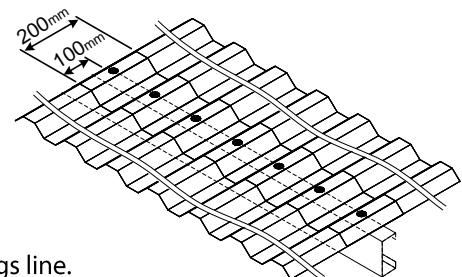
Load (kg/m ²)	Maximum Roof Span (mm)					
	0.8mm		1.1mm		1.3mm	
	End Field	Mid Field	End Field	Mid Field	End Field	Mid Field
75	675	900	750	1000	800	1075
100	620	825	675	900	730	975
125	560	750	640	850	675	900
150	540	725	600	800	640	850
175	500	675	560	750	600	800

Load / Span Data

- The specified dimensions do not supersede the requirements of local construction codes.
- The maximum purlin spans are based on continuous beam calculation model and practical testing.
- The criterion for allowed deflections is L/20.
- The mentioned load refers to both wind and snow loads.
- In vertical walls the spans can be increased by 10%.
- Minimum recommended slope – 10%.

Panel Length

- Maximum recommended panel length - 7.0 m.
- Recommended longitude overlap of 200mm above purlin.
- Each panel to extend 100mm over the fixings line on the purlin.
- Panels should overhang Min. 50mm and Max. 150mm beyond the last fixings line.



Curved Roof

- Minimum curving radius 6.0 m.



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Positioning

- Apply one corrugation side-lap.
- Do not install PALRUF over existing roof, without proper ventilation of the air gap between.
- Side-lap of PALRUF panels should be installed against the primary direction of rain.
- The PALRUF panels should be located and installed without any stresses.
Do not pull, stretch or force the sheets when the profiles are not perfectly matched.

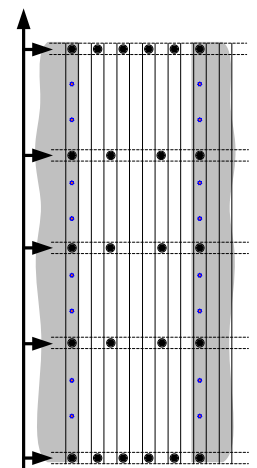
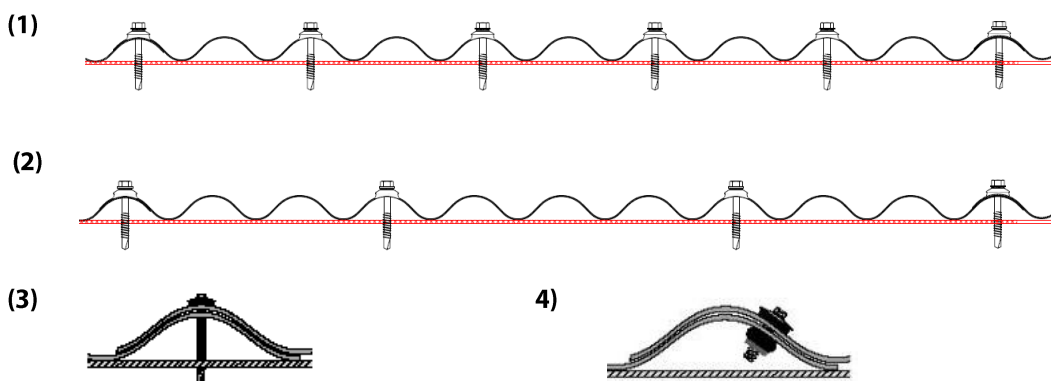


Fastening

- Apply sealing tape over the PALRUF panel side-lap corrugation crests, where covered by the next panel.
- Apply sealing tape along the bottom and top End-lap (if there is), along screws centerline or two tapes on both sides of screw centerline.
- Pre-drill 10mm holes at crests where screws are positioned.
- Start fastening the screws from the first side-lap (left) through the pre-drilled holes (3).
- Start fastening the screws on the lower edge purlin (End-lap), through every other corrugation crest (1).
- Fasten screws at the internal purlins, through every third corrugation crest, starting at the same side (2).
- Fasten screws at the upper edge purlin, through every other corrugation crest, starting at the same side (1).
- **Do not over-tighten!**
- Fasten the stitching screws at every 300 mm (4).



Fastening Location



Screws and Washers Specification

- Crest fixing: Self-drilling 5.5mm (1/4") x 65mm (2 1/2") screw + matched metal crest rider (Storm washers) with EPDM gasket or 19mm diameter- galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.
- Side Stitching: 5.5mm x 25mm (1/4"x1") Stitching Screws (Grommet seals) with EPDM seal or Self-tapping 5.5mm (1/4") x 25mm (1") screw with 19mm diameter- galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.

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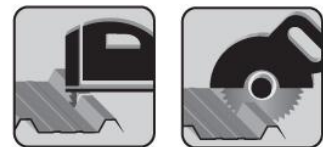
Important Notes

- Use only PALRAM approved accessories, including EPDM rubber washers, silicones, sealing tape, closure fixtures etc.
- For clear PALRUF onto wooden purlins, apply white acrylic paint, or aluminum tape, in order to prevent over-heating of the purlins.



Cutting Tips

- Use jigsaw or circular saw with fine tooth blades.
- Apply high blade speed with moderate feeding rate.
- Support the sheets near the cutting line.
- Clean the dust and cutting chips after cutting.



Fastening Tips

- Use adjustable electric screwdriver.
- The screw must be installed perpendicular to the SUNTUF sheet.
- **Important: Do not over-tighten.**



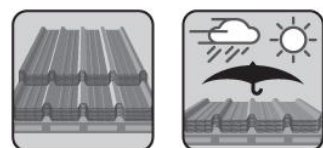
Safety

- Do not step directly on the panel.
- Use stepping boards.
- Work according to local safety regulations.



Handling and Storage

- Store in a dry shaded place, protect from direct sunlight and rain.
- Cover PALRUF stack with white opaque covering.
- Avoid covering the sheets with heat absorbing materials.
- Avoid contact or environment of chemicals.
- Protect the sheets from any physical damage.



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