



THE POLYCARBONATE STORE

POLYCARBONATE TUBE MANUFACTURING TOLERANCES

Tolerances of external diameter

Diameter	Tolerance
10mm-150mm	+/-1%
160mm-250mm	+/- 2%

Tolerances of internal diameter

Diameter	Tolerance
10mm-150mm	+/-1.5% 1
60mm-250mm	+/- 2.5%

Tolerances of wall thickness

Diameter	Tolerance
10mm-64mm	+/-5%
70mm-100mm	+/- 8%
110mm-200mm	+/-10%
220mm-250mm	+/-15%

NOTE: The nominal thickness or length and diameters should be considered at 20 degrees centigrade. Allowance of 0.7mm/m/10°C for other temperatures. All information is given as guidance only. The polycarbonate Store can not be responsible for errors or omissions.